

SPECIFICATION AMENDMENTS

Page 20, line 29 to page 21, line 8:

Referring to Figure 6, an alternative cutting means will now be described. The cutting means shown includes a first, stationary portion 130 supported by the body (not shown) of the cast-cutter, and a second, moveable portion 132 which is mounted on the body of the cast-cutter and is adapted to either reciprocate (Figure 6A) and/or pivot (Figure 6B) with respect to the stationary portion 130. In the embodiment shown in Figures 6A and 6B, the first portion 130 defines a single cutting edge 134, and the second portion 132 also defines a single cutting edge 136 corresponding to, and aligned with cutting edge 134 of the first portion 130. In use, cutting edges 134, 136 cooperate to cut a cast material located therebetween.